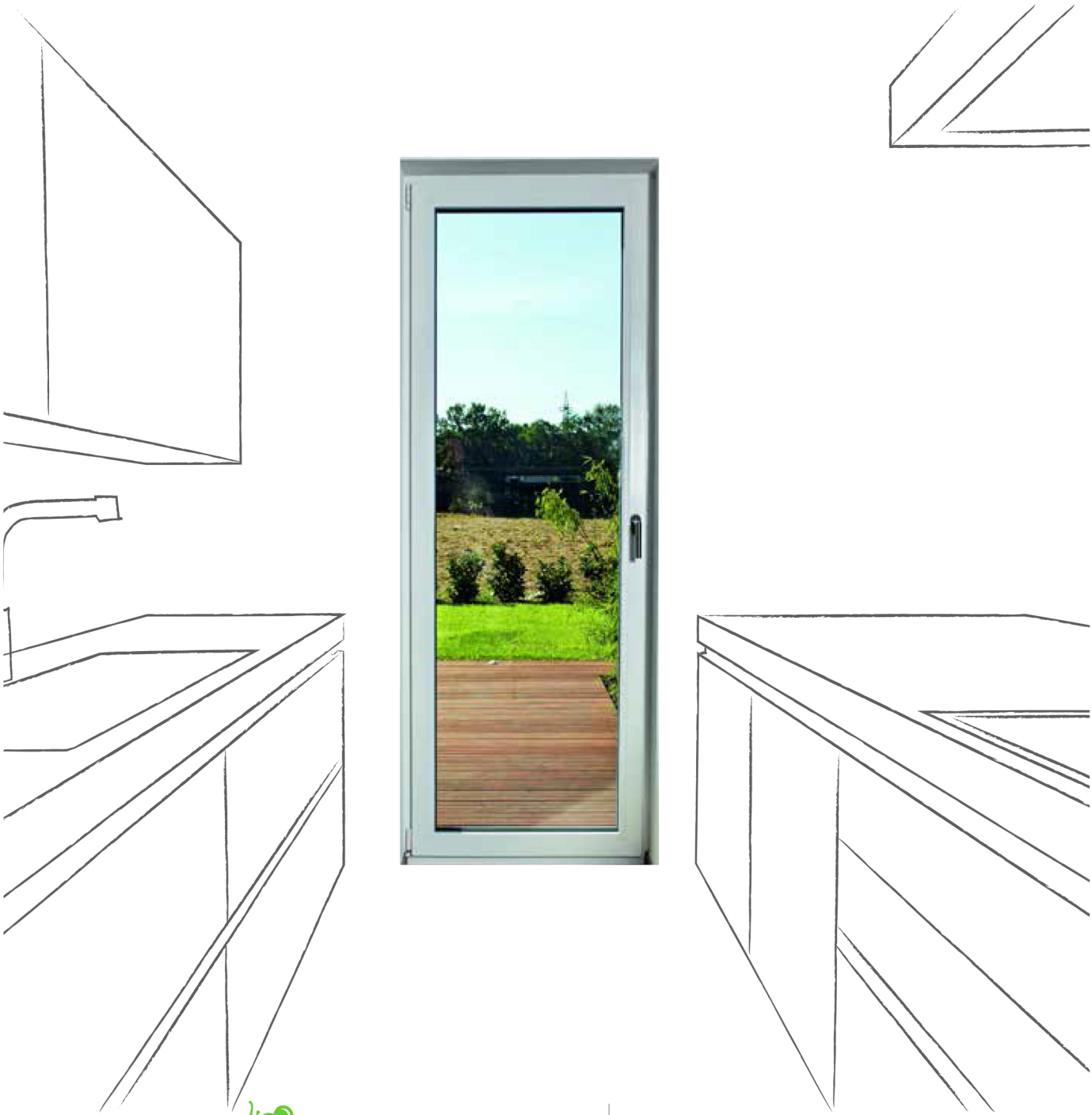
KYRIOM GROUP

Facilities Service



RAMACCIONI serramenti dal 1963

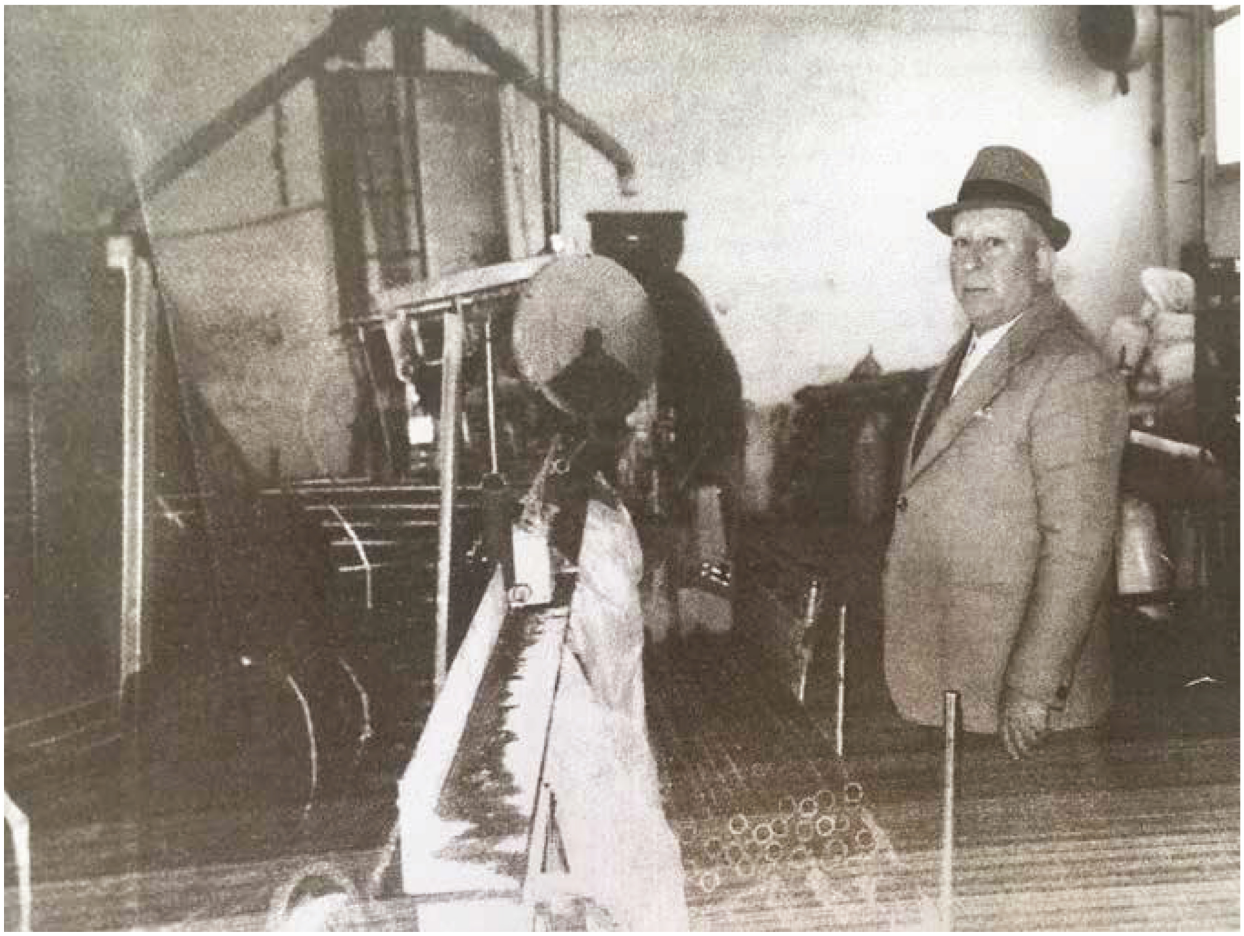
SCHÜCO Partner PVC

MADE IN ITALY

CATALOGO FINESTRE

“In the PVC sector for over 50 years”

It was the early sixties when, at the Fiera del Levante in Bari, Giovanni Ramaccioni from Macerata saw an extrusion machine for PVC for the very first time. It was love at first sight, so much so that he was convinced to buy one.
From that moment on, a real era of extrusion began: various products for agriculture, for the home and for industries were forged.
The numerous orders convinced Giovanni to buy other extruders, until he owned a dozen of them, which were active 24 hours a day.
In 1966, after having invented, produced and tested various items, a "panel and frame profile” system was extruded for the first time, to be used for the assembly of windows and doors. Thus the first PVC window was created.
From that day on, the Ramaccioni brand became a benchmark in the PVC window industry.
After collaborating with the largest German companies, today, thanks also to the partners Schüco, Reynaers and Seco Sistemi, they offer a wide range of profiles made of PVC, aluminium and steel, which are able to meet the requirements of the most demanding customers.
The Ramaccioni family proudly works in the company, carrying on a tradition of over 50 years.
In order to guarantee is clients the highest-quality windows, the company uses its ten-year experience to choose materials and systems, making it it a benchmark for its own customers, both in the initial phase and throughout the construction process to the completion of the work.



1963 The company, Ramaccioni Brothers, was set up as extruders of PVC for various uses;

1967 INNOVATION
the first PVC window
was assembled in the company;

1974 INNOVATION
the first welding in
PVC window corners was carried out;

1978 INNOVATION
thermal glass was inserted;

1983 INNOVATION
the first triple-gasket window
was created;

1987 INNOVATION
the first tilt and turn double window
opening was created;

1989 INNOVATION
the finishing film is introduced
in PVC windows;

2003 INNOVATION
the 70mm system
is fine-tuned;

2018 INTRODUCTION
of iron and aluminium systems

TODAY OUR SYSTEMS

SCHÜCO Partner PVC | REYNAERS aluminium | secco sistemi



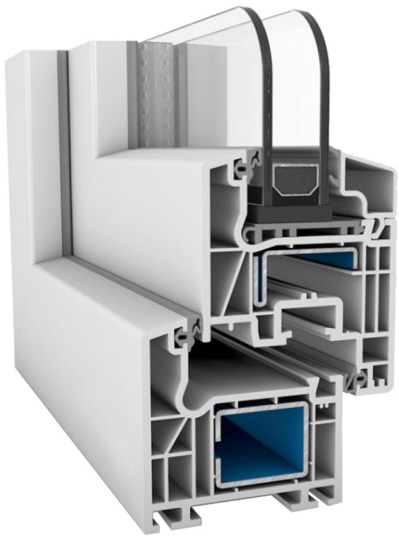
KYRIOM GROUP
Facilities Service

RAMACCIONI
serramenti dal 1963

Partner PVC
SCHÜCO

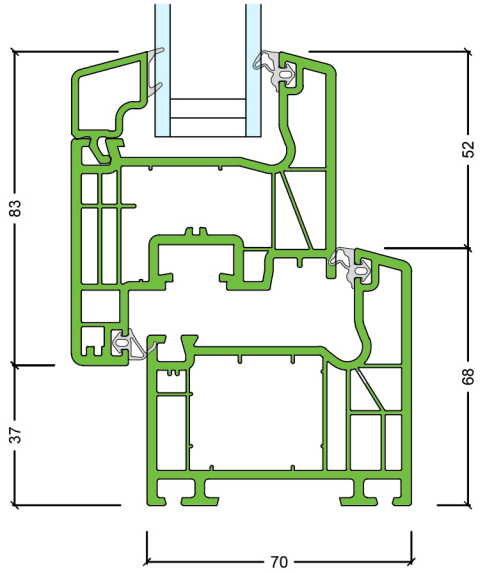


CORONA CT-70

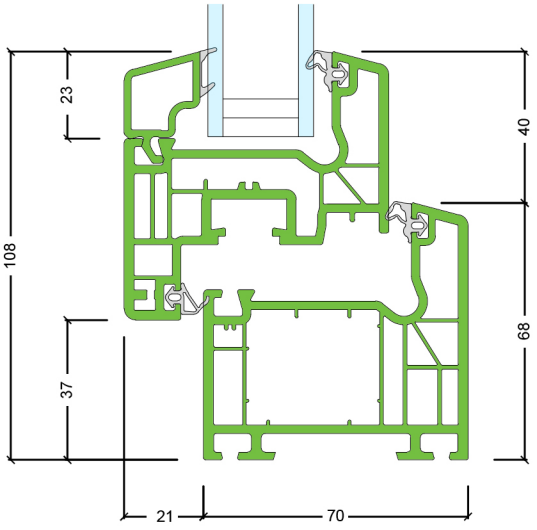


This 5-chamber system, with a frame depth of 70mm, has two different panel designs: linear (CLASSIC version) or rounded (RONDO version).
The profile features anti-corrosion steel reinforcements, pre-inserted EPDM gaskets and Schüco VarioTec hardware, with polyamide elements and the option to include anti-burglary security elements. The frame is completed with the insertion of a glass with a warm edge, with argon gas.
The colours available extruded in bulk are white or ivory and, with the application of films, it is possible to obtain different combinations of RAL colours or a wood effect. In the TOP-ALU version, an external aluminium cover with a choice of paint is applied.

Anta e telaio standard



Anta extraslim e telaio standard



Frame depth	70mm
Panel depth	70mm
Possible glass thickness	6-40mm
Thermal insulation	Uf 1.2-1.5W/mqK
Acoustic insulation up to	46dB
Air permeability	4
Rain resistance	9A
Glass load resistance	C5/B5

At the customer's request:
Anti-burglary
Integrated alarm system
Manual blind system
Automatic blind system
Handles with button
Handles with key
Extra-clear glass
Extra-slim panel
Concealed hinges

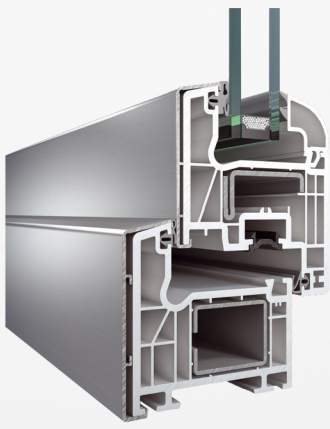




Corona **CT 70 AS RONDO**



Corona **CT 70 AS CLASSIC**



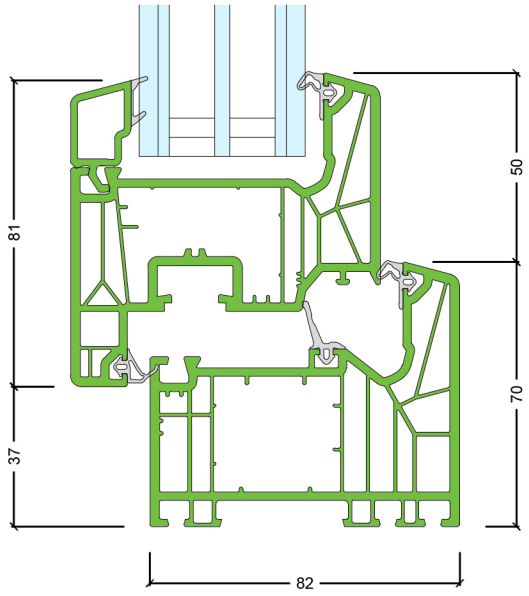
Corona **CT 70 AS TOP-ALU**

LIVING 82

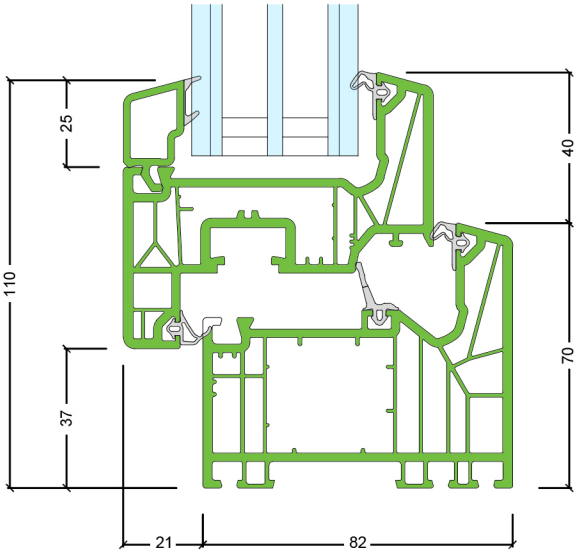


This 7-chamber system, with a frame depth of 82mm, has two different versions which are distinguished by the number of gaskets: the MD version has three gaskets, while the AS version has two.
The profile features anti-corrosion steel reinforcements, pre-inserted EPDM gaskets and Schüco VarioTec hardware, with polyamide elements and the option to include anti-burglary security elements. The frame is completed with the insertion of a glass with a warm edge, with argon gas.
The colours available extruded in bulk are white or ivory and, with the application of films, it is possible to obtain different combinations of RAL colours or a wood effect. In the TOP-ALU version, an external aluminium cover with a choice of paint is applied.

Standard panel and frame



Extra-slim panel and standard frame



Frame depth	82mm
Panel depth	82mm
Possible glass thickness	24-52mm
Thermal insulation	Uf 10.96W/mqK
Sound insulation up to	47dB
Air permeability	4
Rain resistance	9A
Glass load resistance	C5/B5

At the customer's request:
Anti-burglary
Integrated alarm system
Manual blind system
Automatic blind system
Handles with button
Handles with key
Extra-clear glass
Extra-slim panel
Concealed hinges

KYRIOM GROUP
Facilities Service

RAMACCIONI
serramenti dal 1963

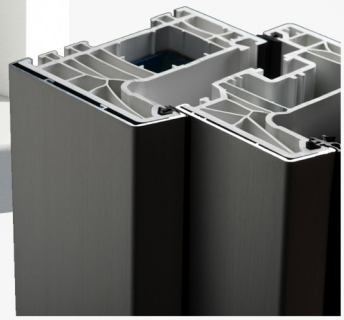
Partner PVC
SCHÜCO



Living 82 **MD CLASSIC**



Living 82 **AS CLASSIC**



Living 82 **TOP-ALU**



KYRIOM GROUP
Facilities Service

RAMACCIONI
serramenti dal 1963

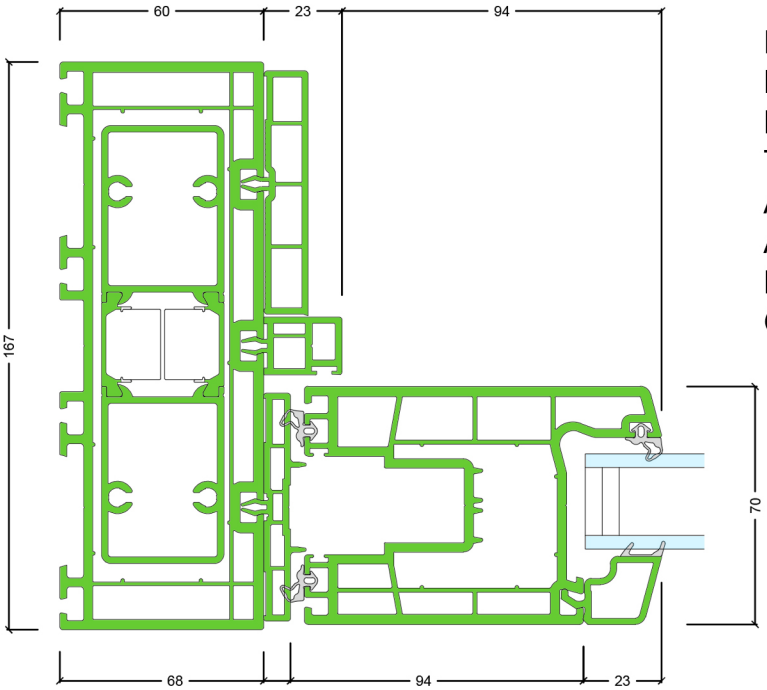
Partner PVC
SCHÜCO



EASY slide

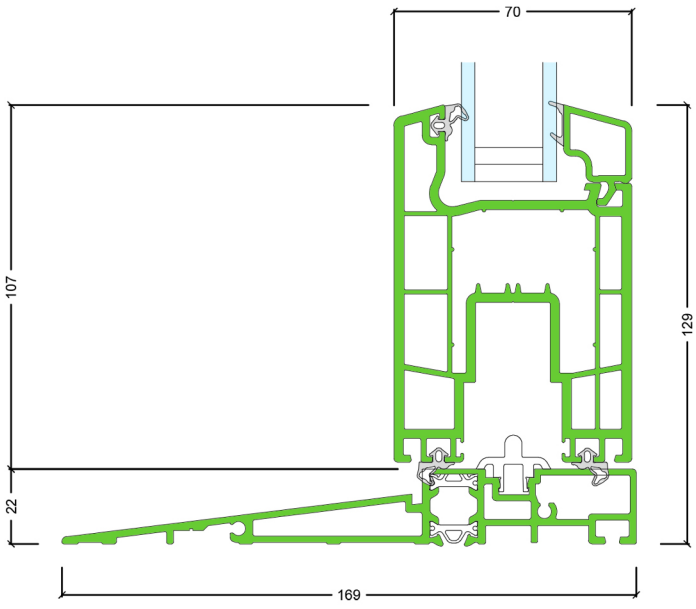


The Schüco EasySlide lift-and-slide system is based on the 70 mm Schüco CT 70 technology and has a frame depth of 167 mm. The thermal break sill and the reinforcement profiles of the external frame ensure optimal results in terms of thermal insulation and isothermal performance.
The excellent hermetic seal of the joints is guaranteed by the pre-inserted EPDM gaskets, which are characterised by an extraordinary long-lasting elasticity.
Schüco EasySlide combines optimal technical characteristics and a simple and linear aesthetic appearance, which allows you to customise the structure (by varying the number of fixed or mobile panels) and adapt it to large dimensions. There are also many different options in terms of the colour and finish.



Frame depth	167mm
Panel depth	70mm
Possible glass thickness	6-40mm
Thermal insulation	Uf1.8W/mqK
Acoustic insulation up to	43dB
Air permeability	4
Rain resistance	8A
Glass load resistance	C1/B2

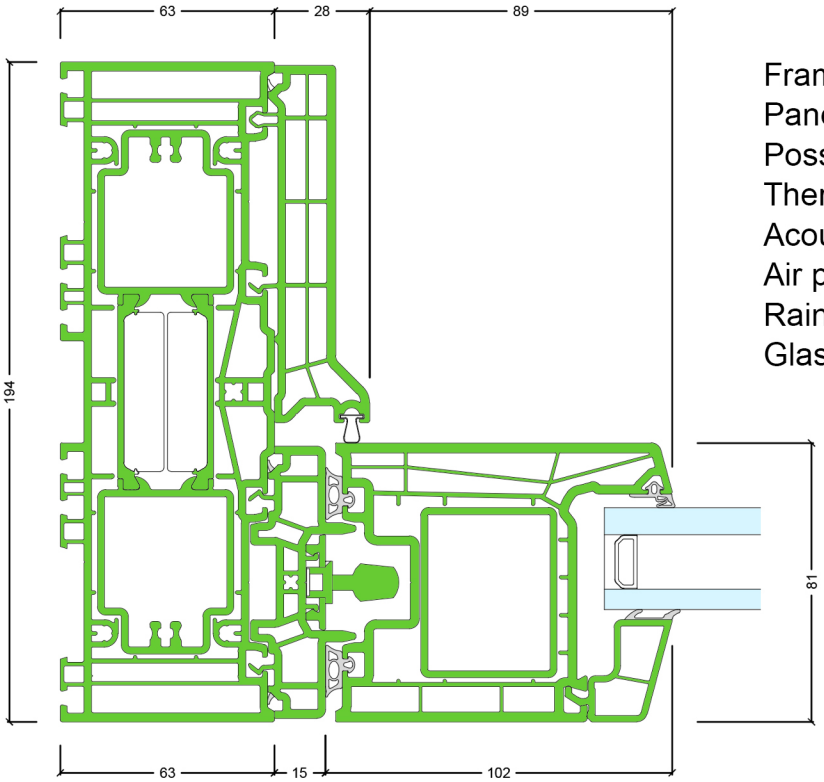
At the customer's request:
Anti-burglary
Integrated alarm system
Manual blind system
Automatic blind system
Handles with button
Handles with key
Extra-clear glass
Extra-slim panel
Concealed hinges



LIVING slide

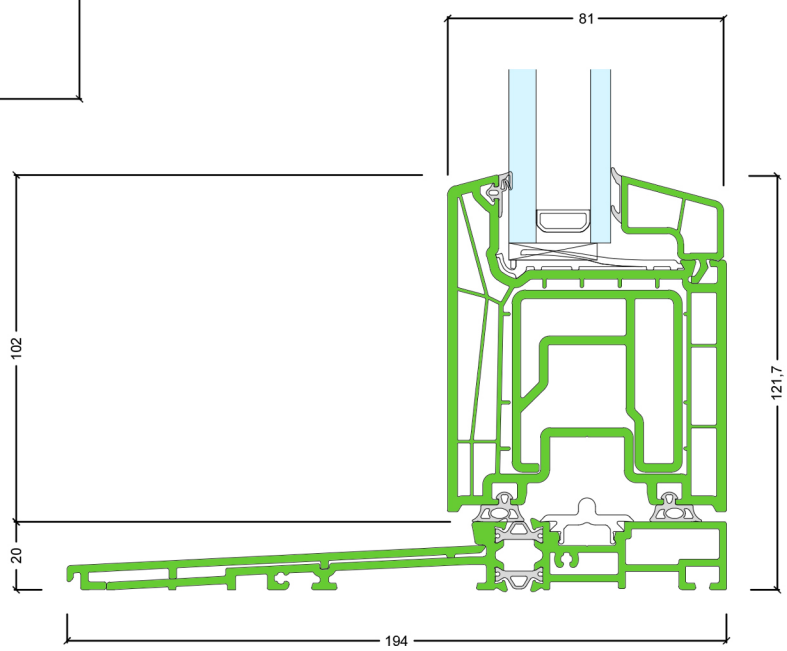


The Schüco LivingSlide lift-and-slide system is based on the Schüco Living system technology and has a frame depth of 194 mm. The sill and the frame with thermal break achieve excellent results in terms of insulation. The pre-inserted EPDM gaskets also improve its performance, ensuring an excellent hermetic seal in the joints.
Thanks to its reduced-size profiles and its slender lines, Schüco LivingSlide is the idea lift-and-slide system to promote the entry of natural light into the rooms and thus improve living comfort.



Frame depth	194mm
Panel depth	82mm
Possible glass thickness	24-52mm
Thermal insulation	Uf1.3W/mqK
Acoustic insulation up to	45dB
Air permeability	4
Rain resistance	9A
Glass load resistance	C3/B3

At the customer's request:
Anti-burglary
Integrated alarm system
Manual blind system
Automatic blind system
Handles with button
Handles with key
Extra-clear glass
Extra-slim panel
Concealed hinges

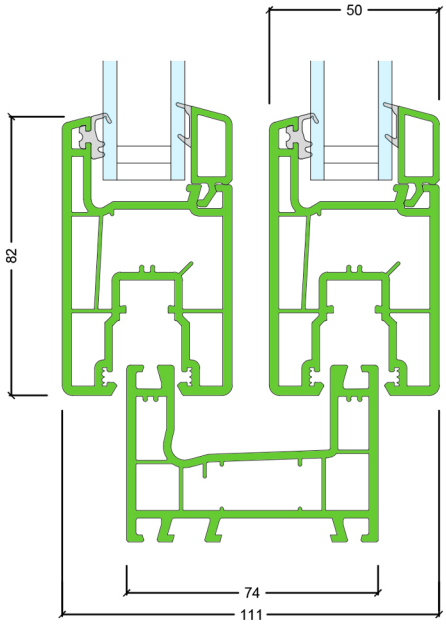


S74

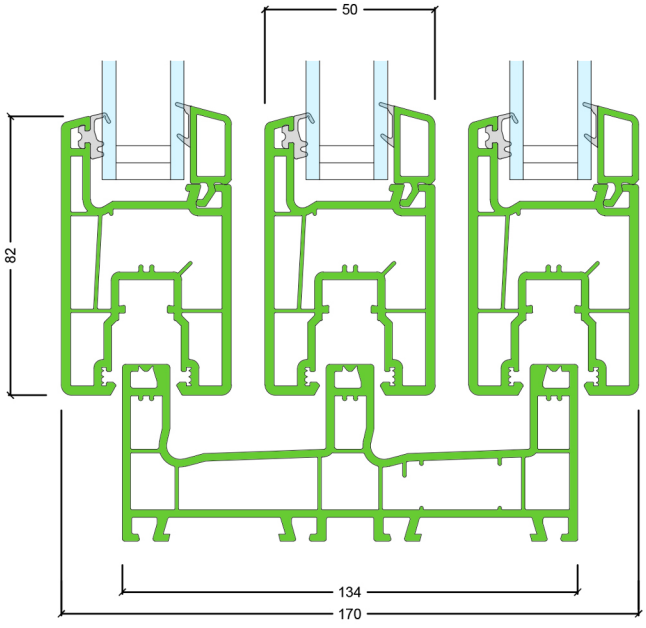


The Schüco S 74 in-line sliding system is used as a door for terraces, verandas or as a separation element. It is characterised by reduced visible sections, so as to allow maximum natural lighting, and a high degree of flexibility and functionality, at low cost. It is the result of an economical and functional production process, also due to the PVC perimeter frame and the minimum items of stock.

The Schüco S 74 combines ease of use with high joint sealing and resistance to atmospheric agents. The option to customise the finish and the structure, by varying the number of fixed or mobile panels, also makes this a versatile choice

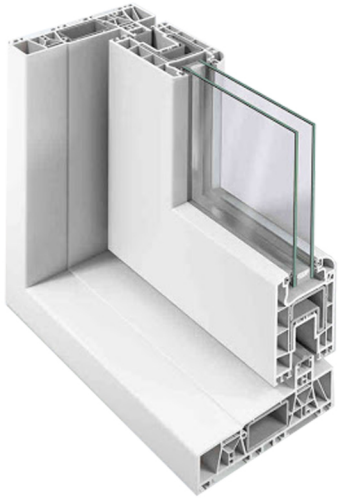


Frame depth	74mm
Panel depth	50mm
Possible glass thickness	4-26mm
Thermal insulation	Uf2.3W/mqK
Acoustic insulation up to	46dB
Air permeability	4
Rain resistance	7A
Glass load resistance	C1/B2



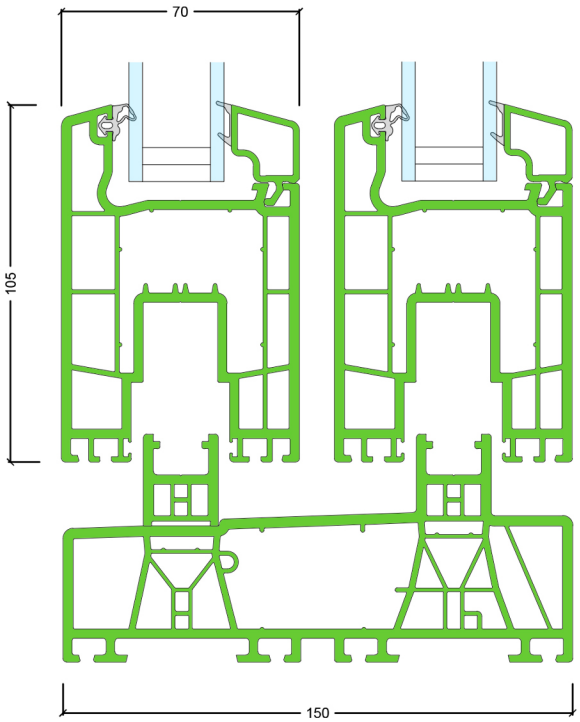
At the customer's request:
Anti-burglary
Integrated alarm system
Manual blind system
Automatic blind system
Handles with button
Handles with key
Extra-clear glass
Extra-slim panel
Concealed hinges

S150



The Schüco S 150 in-line sliding system is based on the Schüco CT 70 technology and is used as a door for balconies, terraces and verandas. It is characterised by its excellent thermal insulation properties and its ease of use and sliding, despite its large dimensions and high panel weights. The seal is greater thanks to two continuous brush gaskets on the overlapping part of the panel.

The wall attachment side has the same dimensions as the Schüco CT 70 system, to allow it to be connected to this model and to enable additional profiles to be used.
The finish and structure of the Schüco S 150 can also be customised.



Frame depth	150mm
Panel depth	70mm
Possible glass thickness	6-40mm
Thermal insulation	Uf1.8W/mqK
Acoustic insulation up to	46dB
Air permeability	3
Rain resistance	9A
Glass load resistance	C3

At the customer's request:

Anti-burglary
Integrated alarm system
Manual blind system
Automatic blind system
Handles with button
Handles with key
Extra-clear glass
Concealed hinges

Why choose SCHÜCO

ENERGY EFFICIENCY

All Schüco PVC systems guarantee maximum transfer coefficient; this results in a net reduction in energy consumption and a lowered cost associated with heating and cooling the rooms. They are equipped with various insulation chambers which act as a barrier, not only against cold and humidity, typically in winter, but also against summer heat.
Thanks to the use of pre-inserted EPDM gaskets that promote the hermetic sealing of the joints, all the profiles ensure that the ideal, pleasant internal temperature is maintained, avoiding the risk of drafts or infiltration. Investing in efficient insulation, by choosing Schüco PVC systems, means eliminating the waste and dispersion of energy, and optimising its use.

PROTECTION

The design of the steel and aluminium reinforcements make windows manufactured with Schüco PVC systems extremely resistant, stable and safe. The profiles do not undergo colour variations or deformations, therefore their characteristics stay intact and high structural stability is guaranteed.
Burglary and thefts are prevented thanks to the Schüco VarioTec hardware, an exclusive combination of steel and polyamide elements that guarantees optimal protection, up to RC 2 grade, without compromising the aesthetics of the window. In addition, it is possible to install two simple, inexpensive and totally effective alarm systems, which act as an additional protection and deterrent against potential thieves with acoustic signals up to 100dB.

COMFORT

When choosing frames, the key factor is comfort, which is ensured thanks to the high levels of noise reduction up to 46 dB, to transform your interiors into real havens of tranquillity. Another advantage is the option to choose frames with reduced sections, guaranteeing maximum interior lighting with natural light.

TAILOR-MADE FOR YOU

The PVC frame can be adapted to all styles by choosing the shape and finish that best suits your look. For this reason, Schüco gives you the option to cover or film your window with a wide range of shades, from solid colour to a wood finish, through to metallic colours. To ensure excellent room ventilation, you can also opt for the sliding windows with a tilt-and-turn opening.

SAFETY



RELIABILITY OVER TIME



COMFORT



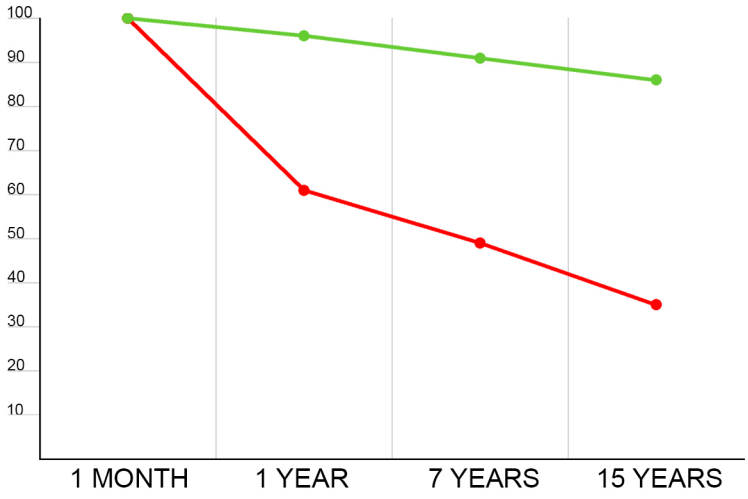
SCHÜCO PROFILES + VARIOTEC HARDWARE = 100% SCHÜCO

Schüco VarioTec hardware represents the pinnacle of technology: a combination of steel and polyamide that creates an excellent rod-locking system, with the possibility of reaching the RC 2 burglary protection class.
The hardware inserted inside the profiles, which stands out on the market due to its exclusive black shade, integrates perfectly with the Schüco systems, ensuring maximum functionality and reliability.
The Schüco VarioTec range also offers a concealed hinge system (Schüco VarioTec NI), which makes the frame elegant with a unique design.



EPDM GASKETS

This material, with extraordinary mechanical properties, is characterised by its instant return to its original shape and excellent long-lasting elasticity, even in the face of prolonged periods of pressure.
The EPDM gaskets, compared to those based on plastics, guarantee greater resistance to ageing.
Another advantage is that they cannot be welded, therefore avoiding the formation of lumps in the corners of the frame, preventing the door from straining when it is being closed and thus guaranteeing excellent tightness in the joints.



THERMAL INSULATION



ACOUSTIC INSULATION



ASSISTANCE

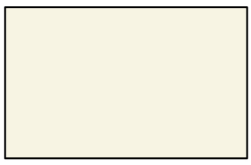


TAILOR-MADE SOLUTIONS FOR YOUR WINDOWS

In mass the finish is obtained directly from the extrusion and has a smooth surface of the profiles.

MASSA


Bianco


Avorio

The vast range of decorative films offers many possibilities, including multiple shades in solid colours and a wood effect. The fixtures not only affect the facade, but also the atmosphere of the interior.
The PVC windows can also be created with a different colour on the inside and outside according to your taste, so as to adapt to the furnishings, creating uniformity on an aesthetic level.

STANDARD CATEGORIA A

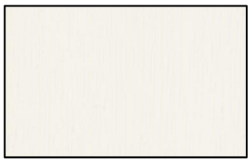

Golden Oak


Noce Nussbaum


Bianco Reinweiss


Grigio Cedro

FUORISTANDARD CATEGORIA B - senza maggiorazione


Cremeweib


Winchester


Siena Rosso


Siena Noce


Anteak Ak

FUORISTANDARD CATEGORIA C - con maggiorazione


Canadian


Indian


Montana


Oregon4 167


Douglas 167


Mahagoni Mogano 167


Braundecor 167


Eichedunkel 167


Eichehell 167


Bergkiefer 167


Eiche Natur 167


Alluminium


Metallic Silber


Silbergrau ral7001-167


Bisaltgrau ral7012-167

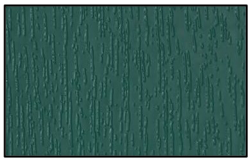

Quarzgrau ral7036-167


Antracite ral7016-5003

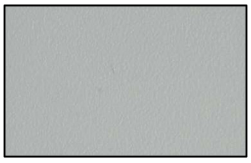

Brillantblau ral 5007-167

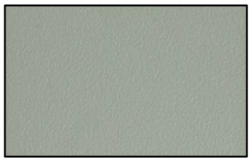

Stahblau ral5011-167

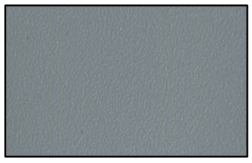

Rot ral3011-167


Moosgrun ral6005-167


Tannengrun ral6009


Lichtgrau ral7035-083


Achatgrau ral7038-083


Sibergrau ral7001-083

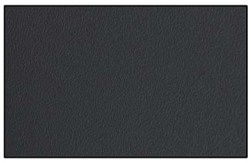

Basaltgrau ral7012-083


Schiefergrau rall7015-083

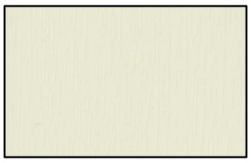

Steingrau ral7030


Kieselgrau ral7032


Seidengrau ral7044


Antracite ral7016-7003


Schwartzgrau ral7021-083


Hellelfenbein ral1015-167


Lichtgrau ral7035-167

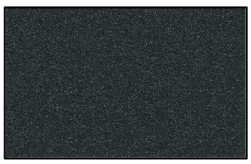

Achatgrau ral7038-167


Weinrot ral3005


Signalgrau ral7004-083

A wide range of films with different finishes ranging from shiny metallic textures, used in the automotive industry, to bright and vibrant colours to make your window unique.

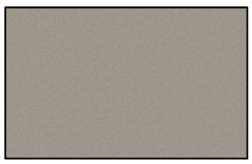
SCHÜCO AUTOMOTIVEFINISH


Metallic Black


SAF-DB 703 matt


SAF-DB 703 line

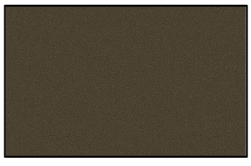

SAF-RAL 9007 semigloss


SAF-RAL 9006 semigloss


Light Silver

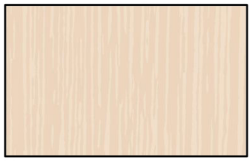

White Line


SAF-RAL 140M semigloss


Deep Bronze


SAF-RAL 350M semigloss


Copper Effect


Cream Line

NEW

WOOD STYLE

90° CUT



For lovers of wooden doors and windows, and the classic corner joint made with a 90-degree cut instead of a 45 degree cut, this type of joint can be created on request. In this way you will get a visual aesthetic impact of the PVC window which will be perfectly identical to that of a wooden window. This type of cut can be made for both the CT 70 and LIVING models. In this case, for strictly technical reasons, the type of welding performed from the outside will be the traditional one with the joint at 45 degrees, and the welding seam will be retouched appropriately.



External finish



Internal finish

RAMACCIONI
serramenti dal 1963

Partner PVC
SCHÜCO

KYRIOM GROUP
Facilities Service

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